



Profile Formers

Profile former MC150B

Section bending, pipe curving machine MC150B Nargesa. Our pipe bender MC150B is designed to minimize the manufacturing cost and provide maximum performance when bending pipes and profiles. It has been manufactured for different profiles such as flat bar or bar section, T-profile, rolling U-profile, bending angle, bending solid rod, both square and round types, spiral tube or even to perform square, rectangular or round pipe.

Reference	100-08-07-001
Engine power	0,75 KW / 1 HP
Tension Single-phase	230 V
Speed	6 r.p.m.
Axes diameter	40 mm
Rollers diameter	127 mm
Useful axes length	74 mm
Dimensions	680x950x1240 mm
Weight	270 Kg
PRICE	5.155,00 €



Profile former MC200

Profile former MC200 Nargesa, is made of mechanized and weldes Steel sheet. Unlike others, this one's not made of melting. It has been conceived for work pipes and profiles. It is ideal for making spiral stairs, to bend pipes in spiral shapes, flanges for pipes, greenhouses, handrails, tables, chairs, doors, windows... making all kind of circular shapes in all kinds of profiles.

Reference	100-08-02-002
Engine power	1,1 KW / 1,5 HP
Tension 3-phased	230 / 400 V
Speed	8 r.p.m.
Axes diameter	40 mm
Rollers diameter	127 mm
Useful axes length	74 mm
Dimensions	790x810x1300 mm
Weight	320 Kg
PRICE	6.439,00 €





Profile Formers

Profile former MC400

Profile former MC400 Nargesa, is made of mechanized and welded Steel sheet. Unlike others, this one's not made of melting. It has been conceived for work pipes and profiles. It is ideal for making spiral stairs, to bend pipes in spiral shapes, flanges for pipes, greenhouses, handrails, tables, chairs, doors, windows... making all kind of circular shapes in all kinds of profiles.

Reference	100-08-01-001
Engine power	1,1 KW / 1,5 HP
Tension 3-phased	230 / 400 V
Speed	7 r.p.m.
Axes diameter	40 mm
Rollers diameter	130 mm
Useful axes length	80 mm
Dimensions	660x760x1250 mm
Weight	365 Kg
PRICE	7.967,00 €



Profile former MC200H

Profile Former MC200H Nargesa, made of welded and mechanized steel sheet. Unlike the others, this one is not made of cast iron. Ideal for making flanges, greenhouses, balausters, tables, chairs, doors, windows... making a great number of circular shape in all kinds of profiles. Its robustness, axis diameter, reducer capacity and other features, make it one of the best bending machines in the market, within the category of two traction rollers.

Reference	100-08-03-001
Engine power	1,85 KW / 2,5 HP
Tension 3-phased	230 / 400 V
Speed	8 r.p.m.
Axes diameter	40 mm
Rollers diameter	127 mm
Useful axes length	74 mm
Dimensions	790x810x1540 mm
Weight	360 Kg
PRICE	9.428,00 €



Accessories for Profile formers MC150B, MC200, MC200H and MC400

Set of treated steel rollers • MC150B • MC200 • MC200H • MC400



Set of 3 treated steel rollers for steel round pipe or stainless steel, thickness bigger than 2 mm.

When pipe sizes are smaller, two sizes are included in the same roller.

Eg. (25 + 30) o (1/2" + 1"1/4")

Always clean up the rollers well before using stainless steel not to get the pipe contaminated.

Tube size in mm			
Reference	Dimensions	Weight	PRICE
140-08-01-RHT0007	(25 + 30)	17,00 Kg.	568,00 €
140-08-01-RHT0006	(20 + 35)	16,50 Kg.	568,00 €
140-08-01-RHT0001	40	16,60 Kg.	568,00 €
140-08-01-RHT0002	50	14,25 Kg.	568,00 €
140-08-01-RHT0003	60	11,10 Kg.	568,00 €
For Schedule pipe			
140-08-01-RHISOT0006	(3/4" + 1/2") = (26,9 + 21,3 mm)	17,70 Kg.	568,00 €
140-08-01-RHISOT0007	(1" + 3/8") = (33,7 + 17,2 mm)	17,00 Kg.	568,00 €
140-08-01-RHISOT0002	1" 1/4 = 42,4 mm	16,00 Kg.	568,00 €
140-08-01-RHISOT0003	1" 1/2 = 48,3 mm	14,40 Kg.	568,00 €
140-08-01-RHISOT0004	2" = 60,3 mm	11,15 Kg.	568,00 €
For inches pipe			
140-08-01-RHWT-00001	(1/2" + 1"1/4) = (12,700 + 31,751 mm)	18,00 Kg.	568,00 €
140-08-01-RHWT-00002	(1" + 3/4") = (25,401 + 19,051 mm)	18,50 Kg.	568,00 €
140-08-01-RHWT-00003	1"1/2 = 38,101 mm	17,25 Kg.	568,00 €
140-08-01-RHWT-00004	2" = 50,802 mm	13,60 Kg.	568,00 €
140-08-01-RHWT-00005	2"1/2 = 63,502 mm	9,75 Kg.	568,00 €

Accessories for Profile formers MC150B, MC200, MC200H and MC400

Set of Sustarín rollers • MC150B • MC200 • MC200H • MC400



Set of 3 Sustarin rollers for stainless steel pipes, aluminium and delicate materials for thickness smaller than 2.5 mm.

When pipe sizes are smaller, two sizes are included in the same roller. Eg. (25 + 30)

Sustarin rollers do not spoil or contaminate the pipe.

For any other size or profile please ask the manufacturer.

Tube size in mm			
Reference	Dimensions	Weight	PRICE
140-08-01-RI0007	(25 + 30)	1,40 Kg.	402,00 €
140-08-01-RI0001	(20 + 35)	1,40 Kg.	402,00 €
140-08-01-RI0010	33	1,50 Kg.	402,00 €
140-08-01-RI0004	40	1,40 Kg.	402,00 €
140-08-01-RI0003	43	1,30 Kg.	402,00 €
140-08-01-RI0006	50	1,20 KG.	402,00 €
140-08-01-RI0008	60	0,90 KG.	402,00 €
For Schedule inches			
140-08-01-RIISO0001	(3/4" + 1/2") = (26,9 + 21,3 mm)	1,70 Kg.	402,00 €
140-08-01-RIISO0002	(1" + 3/8") = (33,7 + 17,2 mm)	1,60 Kg.	402,00 €
140-08-01-RIISO0003	1" 1/4 = 42,4 mm	1,30 Kg.	402,00 €
140-08-01-RIISO0004	1" 1/2 = 48,3 mm	1,20 Kg.	402,00 €
140-08-01-RIISO0005	2" = 60,3 mm	0,90 Kg.	402,00 €
For inches pipe			
140-08-01-RIW-00001	(1/2" + 1" 1/4) = (12,700 + 31,751 mm)	1,80 Kg.	402,00 €
140-08-01-RIW-00002	(1" + 3/4") = (25,401 + 19,051 mm)	1,50 Kg.	402,00 €
140-08-01-RIW-00003	1" 1/2 = 38,101 mm	1,40 Kg.	402,00 €
140-08-01-RIW-00004	2" = 50,802 mm	1,20 Kg.	402,00 €
140-08-01-RIW-00005	2" 1/2 = 63,502 mm	0,90 Kg.	402,00 €



Profile formers

Profile formers MC550

The NEW MC550 Nargesa Section and pipe bending machine is specially designed to carry out mass production through the control, which saves the position of the rollers in each curve to repeat the same operations later, without longitudinal positioning control. It is ideal for manufacturing flanges, greenhouses, railings, large structures for construction... **Maximum capacity for bending round pipe: 3" inches (76,2 mm) or 80 mm.** Its robustness, axis diameter, reduction capacity, Control Panel and 4.0 Technology make out of it one of the best bending machines on the market in the **three-driven roller category, an essential condition for working tubes and large profiles with a perfect finish.**

Reference	100-08-13-001
Engine power	1,5 Kw / 2 HP
Hydraulic motor power	0,75 Kw / 1 HP
Tension Single-phase	220 V
Adjustable roller speed	From 3 to 8 RPM.
Axes diameter	50 mm or 2"
Useful axes length	90 mm or 3,5"
Dimensions	965x1190x1341 mm
Weight	840 Kg
PRICE	16.900,00 €



Nargesa MC550 pipe benders are controlled with a very intuitive and easy-to-use 7" color touchscreen with the latest 4.0 technology. **You only need to do the first piece and save each step so that the control will repeat the same operations on the other pieces in the same series automatically, without longitudinal positioning control.**

You can add the type and dimensions of the pipe or profile, the material and position of the rollers to the program so all of this is saved for the following series.

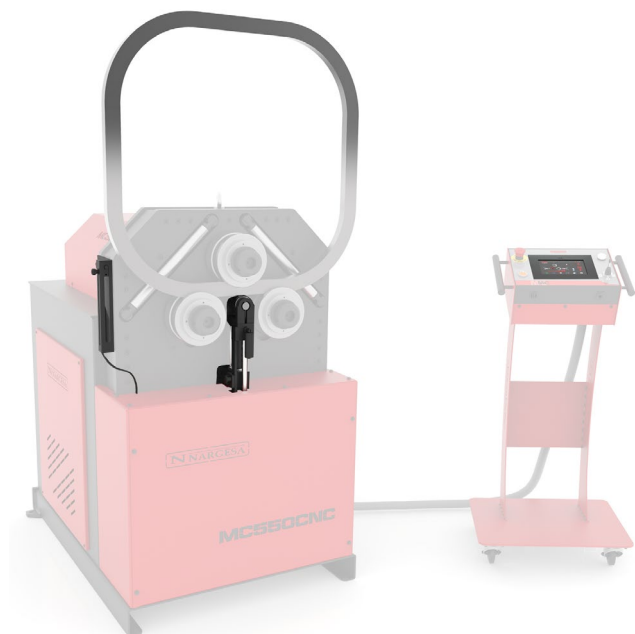


Accessories for Profile formers MC550

CNC Bending Kit

Reference: 140-08-13-01000

PRICE: 5.699,00 €



Packaging

Dimensions: 840 x 720 x 260 mm

Weight: 28,5 Kg.

The ALL-NEW CNC bending kit is the ideal accessory designed and manufactured to get the most out of Nargesa MC550 pipe and profile benders. This kit can be installed whenever the customer wants; in other words, some time after having purchased the bending machine.

Its incredible smart predictive system, which is being offered for the first time ever in the world's tube and profile bending industry, guarantees any desired radius right away. Unbeatable ease of programming for operators, speed and reliability for unique pieces and large series. The CNC bending kit minimizes material waste, increases productivity and speeds up the creation of complex pieces. It offers exceptional repetitiveness, a simple, intuitive and powerful interface with CNC ESA S820 control, absolute connectivity for industry 4.0, safety, durability and maximum efficiency.

The interpolated axle control and independent speed management guarantee excellent results and soft transitions, which leads to greater and better productivity with perfect mass-produced pieces and exceptional repetitiveness.

- **Absolute positioning control:** With a high-resolution 4096 impulse encoder, quadrature decoder, A+B channels, 5 Vdc, DB9 connector.
- **Smart predictive system:** Developed exclusively by Nargesa and built into a CNC ESA S820 control, it helps obtain the desired radius right away which minimizes material waste and speeds up the process of creating complex pieces.
- **Easy to program:** Anyone with minimal knowledge can bend highly complex pieces. > **Repetitiveness:** Guarantees the creation of identical pieces with minimal tolerances.
- **Varied bending speed:** The speed can be adjusted irrespective of the bending operation or material to be bent.
- **Perfect pieces with soft transitions:** Thanks to the interpolated axle control with independent speed adjustment during bending.
- **CNC bending software:** Gets radiuses right away, axle interpolation, bend direction configuration, soft transitions, step-by-step, digital mode.
- **Photocell:** 300 mm long-range direct reflection, PNP NO output, M12 connector.
- **Gas spring:** 200 newton release speed, lock knob, guided by linear sliding bearings, rotating and bendable handle.
- **Maximum speed:** Up to 70 mm/s
- **Completely automatic bending:** Control button with an indicator light.
- **Material savings:** Up to 90% less material waste.



Profile formers

Profile formers MC550CNC

The all-new Nargesa MC550CNC CNC pipe and profile bending machine was designed for single pieces as well as mass production. Its advanced CNC control panel makes it possible to easily create any desired geometry by directly programming the radiuses required to obtain mass-produced pieces with exceptional repetitiveness. Built with welded and machined steel sheet, the MC550CNC stands out due to its resistance and stability, perfectly adapting to applications such as the manufacture of clamps, greenhouses, railings, pergolas, windows, tables... It's also perfect for creating urban furniture, such as streetlamps, bike racks and public transport shelters.

Reference	100-08-14-001
Engine power	1,5 kW / 2 CV
Hydraulic motor power	0,75 kW / 1 CV
Tension Single-phase	220 V
Adjustable roller speed	From 3 to 8 RPM
Axes diameter	50 mm or 2"
Useful axes length	90 mm or 3,5"
Dimensions	965x1190x1341 mm
Weight	883 Kg
PRICE	22.080,00 €



NEW



The CNC ESA S820 control panel which comes standard with the Nargesa MC550CNC CNC pipe bender features total connectivity to comply with the requirements of the industry 4.0 as well as a 7 inch color touchscreen, which combines processing power with an intuitive, easy-to-use graphic interface. **With step-by-step digital programming modes, creating a unique piece or large series based on the initial concept is super fast and easy: define the type of tube or profile, the dimensions, the material and the axle roller configuration, and then ask the control for the desired radiuses. After that, you just have to press a button to get excellent results.**

Accessories for Profile formers MC550 and MC550CNC

Set of treated steel rollers MC550



Set of 3 treated steel rollers for steel round pipe or stainless steel, thickness bigger than 2 mm.

When pipe sizes are smaller, two sizes are included in the same roller.

Eg. (25 + 30) o (1/2" + 1 1/4")

Always clean up the rollers well before using stainless steel not to get the pipe contaminated.

Tube size in mm			
Reference	Dimensions	Weight	PRICE
140-08-13-RHT0001	(25 + 30)	40,04 Kg.	829,00 €
140-08-13-RHT0002	(20 + 35)	39,65 Kg.	829,00 €
140-08-13-RHT0003	40	39,93 Kg.	829,00 €
140-08-13-RHT0004	50	36,24 Kg.	829,00 €
140-08-13-RHT0005	60	31,92 Kg.	829,00 €
140-08-13-RHT0006	70	28,57 Kg.	829,00 €
140-08-13-RHT0007	80	23,22 Kg.	829,00 €
For Schedule pipe			
140-08-13-RHISOT0001	(3/8" + 1/2") = (17,2 + 21,3 mm)	43,53 Kg.	829,00 €
140-08-13-RHISOT0002	(1" + 3/4") = (33,7 + 26,9 mm)	38,57 Kg.	829,00 €
140-08-13-RHISOT0003	1" 1/4 = 42,4 mm	39,11 Kg.	829,00 €
140-08-13-RHISOT0004	1" 1/2 = 48,3 mm	36,91 Kg.	829,00 €
140-08-13-RHISOT0005	2" = 60,3 mm	31,77 Kg.	829,00 €
140-08-13-RHISOT0006	2" 1/2 = 73 mm	27,01 Kg.	829,00 €
For inches pipe			
140-08-13-RHWT0001	(1/2" + 1 1/4") = (12,70 + 31,75 mm)	41,67 Kg.	829,00 €
140-08-13-RHWT0002	(1" + 3/4") = (25,40 + 19,05 mm)	42,35 Kg.	829,00 €
140-08-13-RHWT0003	1" 1/2 = 38,1 mm	40,56 Kg.	829,00 €
140-08-13-RHWT0004	2" = 50,8 mm	35,92 Kg.	829,00 €
140-08-13-RHWT0005	2" 1/2 = 63,5 mm	30,28 Kg.	829,00 €
140-08-13-RHWT0006	3" = 76,2 mm	25,31 Kg.	829,00 €

Accessories for Profile formers MC550 and MC550CNC

Set of Sustarín rollers MC550



Set of 3 Sustarin rollers for stainless steel pipes, aluminium and delicate materials for thickness smaller than 2.5 mm.

When pipe sizes are smaller, two sizes are included in the same roller. Eg. (25 + 30)

Sustarin rollers do not spoil or contaminate the pipe.

For any other size or profile please ask the manufacturer.

Tube size in mm			
Reference	Dimensions	Weight	PRICE
140-08-13-RI0001	(25 + 30)	7,24 Kg.	722,00 €
140-08-13-RI0002	(20 + 35)	7,17 Kg.	722,00 €
140-08-13-RI0003	40	7,22 Kg.	722,00 €
140-08-13-RI0004	50	6,55 Kg.	722,00 €
140-08-13-RI0005	60	5,77 Kg.	722,00 €
140-08-13-RI0006	70	5,17 Kg.	722,00 €
140-08-13-RI0007	80	4,20 Kg.	722,00 €
For Schedule pipe			
140-08-13-RIISO0001	$(3/8" + 1/2") = (17,2 + 21,3 \text{ mm})$	7,87 Kg.	722,00 €
140-08-13-RIISO0002	$(1" + 3/4") = (33,7 + 26,9 \text{ mm})$	6,98 Kg.	722,00 €
140-08-13-RIISO0003	$1" 1/4 = 42,4 \text{ mm}$	7,07 Kg.	722,00 €
140-08-13-RIISO0004	$1" 1/2 = 48,3 \text{ mm}$	6,68 Kg.	722,00 €
140-08-13-RIISO0005	$2" = 60,3 \text{ mm}$	5,75 Kg.	722,00 €
140-08-13-RIISO0006	$2" 1/2 = 73 \text{ mm}$	4,89 Kg.	722,00 €
For inches pipe			
140-08-13-RIWT0001	$(1/2" + 1" 1/4) = (12,70 + 31,75 \text{ mm})$	7,54 Kg.	722,00 €
140-08-13-RIWT0002	$(1" + 3/4") = (25,40 + 19,05 \text{ mm})$	7,66 Kg.	722,00 €
140-08-13-RIWT0003	$1" 1/2 = 38,1 \text{ mm}$	7,33 Kg.	722,00 €
140-08-13-RIWT0004	$2" = 50,8 \text{ mm}$	6,50 Kg.	722,00 €
140-08-13-RIWT0005	$2" 1/2 = 63,5 \text{ mm}$	5,47 Kg.	722,00 €
140-08-13-RIWT0006	$3" = 76,2 \text{ mm}$	4,58 Kg.	722,00 €



Profile formers

Profile formers MC650

The NEW MC650 Nargesa Section and pipe bending machine is specially designed to carry out mass production through the control, which saves the position of the rollers in each curve to repeat the same operations later, without longitudinal positioning control. It is ideal for manufacturing flanges, greenhouses, railings, large structures for construction... **Maximum capacity for bending round pipe: 4" inches or 101,6 mm.**

Its robustness, axis diameter, reduction capacity, Control Panel and 4.0 Technology make out of it one of the best bending machines on the market in the **three-driven roller category, an essential condition for working tubes and large profiles with a perfect finish.**

Reference	100-08-08-001
Engine power	3 Kw / 4 HP
Hydraulic motor power	0,75 Kw / 1 CV
Tension 3-phased	230/400 V
Adjustable roller speed	From 3 to 8 RPM
Axes diameter	Lower 65 mm or 2,56" Higher 80 mm or 3,15"
Useful axes length	130 mm or 5,11"
Dimensions	990x1310x1300 mm
Weight	1290 Kg
PRICE	21.900,00 €



Nargesa MC650 pipe benders are controlled with a very intuitive and easy-to-use 7" color touchscreen with the latest 4.0 technology. **You only need to do the first piece and save each step so that the control will repeat the same operations on the other pieces in the same series automatically, without longitudinal positioning control.** You can add the type and dimensions of the pipe or profile, the material and position of the rollers to the program so all of this is saved for the following series.

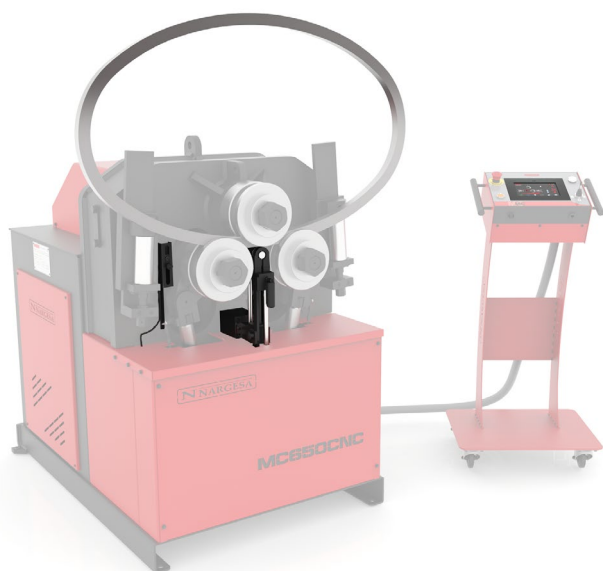


Accessories for Profile formers MC650

CNC Bending Kit

Reference: 140-08-08-01000

PRICE: 5.699,00 €



Packaging

Dimensions: 920 x 620 x 340 mm

Weight: 37 Kg.

The ALL-NEW CNC bending kit is the ideal accessory designed and manufactured to get the most out of Nargesa MC650 pipe and profile benders. This kit can be installed whenever the customer wants; in other words, some time after having purchased the bending machine.

Its incredible smart predictive system, which is being offered for the first time ever in the world's tube and profile bending industry, guarantees any desired radius right away. Unbeatable ease of programming for operators, speed and reliability for unique pieces and large series. The CNC bending kit minimizes material waste, increases productivity and speeds up the creation of complex pieces. It offers exceptional repetitiveness, a simple, intuitive and powerful interface with CNC ESA S625 control, absolute connectivity for industry 4.0, safety, durability and maximum efficiency.

The interpolated axle control and independent speed management guarantee excellent results and soft transitions, which leads to greater and better productivity with perfect mass-produced pieces and exceptional repetitiveness.

- **Absolute positioning control:** With a high-resolution 4096 impulse encoder, quadrature decoder, A+B channels, 5 Vdc, DB9 connector.
- **Smart predictive system:** Developed exclusively by Nargesa and built into a CNC ESA S625 control, it helps obtain the desired radius right away which minimizes material waste and speeds up the process of creating complex pieces.
- **Easy to program:** Anyone with minimal knowledge can bend highly complex pieces. > **Repetitiveness:** Guarantees the creation of identical pieces with minimal tolerances.
- **Varied bending speed:** The speed can be adjusted irrespective of the bending operation or material to be bent.
- **Perfect pieces with soft transitions:** Thanks to the interpolated axle control with independent speed adjustment during bending.
- **CNC bending software:** Gets radiuses right away, axle interpolation, bend direction configuration, soft transitions, step-by-step, digital mode.
- **Photocell:** 300 mm long-range direct reflection, PNP NO output, M12 connector.
- **Gas spring:** 200 newton release speed, lock knob, guided by linear sliding bearings, rotating and bendable handle.
- **Maximum speed:** Up to 90 mm/s
- **Completely automatic bending:** Control button with an indicator light.
- **Material savings:** Up to 90% less material waste.



Profile formers

Profile formers MC650CNC

The all-new Nargesa MC650CNC CNC pipe bender is the perfect solution for large mass production requiring maximum repetitiveness as well as the creation of unique pieces **thanks to the processing power offered by its advanced CNC control panel with a touch graphic interface**. Plus, its smart predictive system for bend adjustment makes it possible to obtain the radiuses requested right away to reduce material waste by up to 90%.

Its operating capacity and power make it the best choice for manufacturing a wide variety of industrial and structural applications.

Reference	100-08-15-001
Engine power	3 Kw / 4 CV
Hydraulic motor power	0,75 Kw / 1 CV
Tension 3-phased	230/400 V
Adjustable roller speed	From 3 to 8 r.p.m.
Axes diameter	Lower 65 mm or 2,56" Higher 80 mm or 3,15"
Useful axes length	130 mm or 5,11"
Dimensions	990x1310x1300 mm
Weight	1305 Kg
PRICE	27.002,00 €



NEW



The CNC ESA S625 control panel which comes standard with the Nargesa MC650CNC CNC pipe bender features total connectivity to comply with the requirements of the industry 4.0 as well as a 7 inch color touchscreen, which combines processing power with an intuitive, easy-to-use graphic interface. **With step-by-step digital programming modes, creating a unique piece or large series based on the initial concept is super fast and easy: define the type of tube or profile, the dimensions, the material and the axle roller configuration, and then ask the control for the desired radiuses. After that, you just have to press a button to get excellent results.**

Accessories for Profile formers MC650 and MC650CNC

Set of treated steel rollers MC650



Set of 3 treated steel rollers for steel round pipe or stainless steel, thickness bigger than 2 mm.

When pipe sizes are smaller, two sizes are included in the same roller.

Eg. (25 + 30) o (1/2" + 1"1/4")

Always clean up the rollers well before using stainless steel not to get the pipe contaminated.

Tube size in mm			
Reference	Dimensions	Weight	PRICE
140-08-08-RHT0001	(25 + 30)	45,30 Kg.	1.177,00 €
140-08-08-RHT0002	(20 + 35)	44,80 Kg.	1.177,00 €
140-08-08-RHT0003	40	45,30 Kg.	1.177,00 €
140-08-08-RHT0004	50	40,80 Kg.	1.177,00 €
140-08-08-RHT0005	60	35,70 Kg.	1.177,00 €
140-08-08-RHT0006	70	64,70 Kg.	1.363,00 €
140-08-08-RHT0007	80	57,40 Kg.	1.363,00 €
140-08-08-RHT0008	90	49,50 Kg.	1.363,00 €
140-08-08-RHT0009	100	41,00 Kg.	1.363,00 €
For Schedule pipe			
140-08-08-RHISOT0001	(3/8" + 1/2") = (17,2 + 21,3 mm)	49,50 Kg.	1.177,00 €
140-08-08-RHISOT0002	(1" + 3/4") = (33,7 + 26,9 mm)	43,75 Kg.	1.177,00 €
140-08-08-RHISOT0003	1" 1/4 = 42,4 mm	44,40 Kg.	1.177,00 €
140-08-08-RHISOT0004	1" 1/2 = 48,3 mm	41,60 Kg.	1.177,00 €
140-08-08-RHISOT0005	2" = 60,3 mm	35,50 Kg.	1.177,00 €
140-08-08-RHISOT0006	2" 1/2 = 73 mm	60,20 Kg.	1.363,00 €
140-08-08-RHWT0007	3" = 88,9 mm	50,35 Kg.	1.363,00 €
140-08-08-RHWT0008	3" 1/2 = 101,6 mm	39,50 Kg.	1.363,00 €
For inches pipe			
140-08-08-RHWT0001	(1/2" + 1"1/4) = (12,70 + 31,75 mm)	47,25 Kg.	1.177,00 €
140-08-08-RHWT0002	(1" + 3/4") = (25,40 + 19,05 mm)	48,00 Kg.	1.177,00 €
140-08-08-RHWT0003	1" 1/2 = 38,1 mm	45,90 Kg.	1.177,00 €
140-08-08-RHWT0004	2" = 50,8 mm	40,70 Kg.	1.177,00 €
140-08-08-RHWT0005	2" 1/2 = 63,5 mm	33,70 Kg.	1.177,00 €
140-08-08-RHWT0006	3" = 76,2 mm	60,20 Kg.	1.363,00 €
140-08-08-RHWT0007	3" 1/2 = 88,9 mm	50,35 Kg.	1.363,00 €
140-08-08-RHWT0008	4" = 101,6 mm	39,50 Kg.	1.363,00 €



Set of Steel Treated Rollers UPN-100-120mm

Set of 3 steel treated rollers for UPN mild steel or stainless steel profiles.

Always clean up the rollers well before using stainless steel not to get the pipe contaminated.

Reference	Dimensions	Weight	PRICE
140-08-08-RHT0010	Adjustable from 100 to 120mm	52,72 Kg.	2.099,00 €

Accessories for Profile formers MC650 and MC650CNC

Set of Sustarín rollers MC650



Set of 3 Sustarin rollers for stainless steel pipes, aluminium and delicate materials for thickness smaller than 2.5 mm.

When pipe sizes are smaller, two sizes are included in the same roller.

Eg. (25 + 30)

Sustarin rollers do not spoil or contaminate the pipe.

For any other size or profile please ask the manufacturer.

Tube size in mm			
Reference	Dimensions	Weight	PRICE
140-08-08-RI0001	(25 + 30)	9,35 Kg.	1.016,00 €
140-08-08-RI0002	(20 + 35)	9,25 Kg.	1.016,00 €
140-08-08-RI0003	40	9,30 Kg.	1.016,00 €
140-08-08-RI0004	50	8,50 Kg.	1.016,00 €
140-08-08-RI0005	60	7,60 Kg.	1.016,00 €
140-08-08-RI0006	70	6,50 Kg.	1.016,00 €
140-08-08-RI0007	80	11,80 Kg.	1.177,00 €
140-08-08-RI0008	90	10,35 Kg.	1.177,00 €
140-08-08-RI0009	100	8,80 Kg.	1.177,00 €
For Schedule pipe			
140-08-08-RIISOT0001	$(3/8" + 1/2") = (17,2 + 21,3 \text{ mm})$	10,10 Kg.	1.016,00 €
140-08-08-RIISOT0002	$(1" + 3/4") = (33,7 + 26,9 \text{ mm})$	9,00 Kg.	1.016,00 €
140-08-08-RIISOT0003	$1" 1/4 = 42,4 \text{ mm}$	9,15 Kg.	1.016,00 €
140-08-08-RIISOT0004	$1" 1/2 = 48,3 \text{ mm}$	8,65 Kg.	1.016,00 €
140-08-08-RIISOT0005	$2" = 60,3 \text{ mm}$	7,55 Kg.	1.016,00 €
140-08-08-RIISOT0006	$2" 1/2 = 73 \text{ mm}$	12,30 Kg.	1.177,00 €
140-08-08-RIWT0007	$3" = 88,9 \text{ mm}$	10,50 Kg.	1.177,00 €
140-08-08-RIWT0008	$3" 1/2 = 101,6 \text{ mm}$	8,50 Kg.	1.177,00 €
For inches pipe			
140-08-08-RIWT0001	$(1/2" + 1" 1/4) = (12,70 + 31,75 \text{ mm})$	9,65 Kg.	1.016,00 €
140-08-08-RIWT0002	$(1" + 3/4") = (25,40 + 19,05 \text{ mm})$	9,80 Kg.	1.016,00 €
140-08-08-RIWT0003	$1" 1/2 = 38,1 \text{ mm}$	9,40 Kg.	1.016,00 €
140-08-08-RIWT0004	$2" = 50,8 \text{ mm}$	8,45 Kg.	1.016,00 €
140-08-08-RIWT0005	$2" 1/2 = 63,5 \text{ mm}$	7,25 Kg.	1.016,00 €
140-08-08-RIWT0006	$3" = 76,2 \text{ mm}$	12,30 Kg.	1.177,00 €
140-08-08-RIWT0007	$3" 1/2 = 88,9 \text{ mm}$	10,50 Kg.	1.177,00 €
140-08-08-RIWT0008	$4" = 101,6 \text{ mm}$	8,50 Kg.	1.177,00 €